



OUTLINE DRAWING NOTES:

1. THIS IS AN UNCONTROLLED DOCUMENT
2. DIMENSIONS CORRECT AT TIME OF PUBLICATION
3. GRAPHICAL DETAILS REPRESENTATIVE ONLY

WEBLINK:				DESIGN STATE Released		PART INTERFACES WITH:					
STATUS: PRODUCTION		INSPECTION		DIGICO STOCK NUMBER: FRM-S31-WS		DRAWN BY: R. Jowitt		MATERIAL SIZE: N/A	MATERIAL DESCRIPTION: N/A		
MFG. APP. BY	MFG. APP. DATE	ENG. APP. BY	ENG. APP. DATE	DWG FILE NUMBER: 111-00065.ipt		DATE: 09/11/2015		FINISH: N/A			
 DIGICO SOLUTIONS SOUNDTRACS <small>email: info@digiconsoles.com web site: www.digiconsoles.com</small>				SUBJECT: MAIN ASSEMBLY		CHECKED: RJJ		TITLE: OUTLINE DRAWING S31 MAIN ASSEMBLY			
				CATEGORY: MAIN ASSEMBLY		DATE: 10/12/2015					
<small>UNLESS STATED DIMENSIONS IN MILLIMETERS TOLERANCES UNLESS STATED</small> <small>DIMENSION</small> <small>NO DECIMAL +0.50</small> <small>ONE DECIMAL +0.20</small> <small>TWO DECIMAL +0.10</small> <small>ANGULARS +30'</small>				<small>UP TO DIA 8 +0.1-0</small> <small>DIA 8 TO 12 +0.2-0</small> <small>DIA 12 TO 24 +0.3-0</small> <small>ABOVE DIA 24 AS STATED</small>		<small>FIRST USED ON:</small> N/A		PRODUCT: S31 HURRICANE PART NUMBER: 111-00065 DEVELOPMENT CODE: S31			
				<small>UNLESS STATED DIMENSIONS IN MILLIMETERS TOLERANCES UNLESS STATED</small> <small>LIMITS APPLY AFTER FINISHING, UNLESS STATED OTHERWISE</small> <small>MACHINED WHERE MARKED THIS: ✓</small> <small>REMOVE ALL BURRS AND SHARP EDGES</small>		<small>SIZE SUFFIX</small> A2 OL				<small>IDENT NUMBER</small> 111-00065	
<small>THE QUEEN'S AWARDS FOR ENTERPRISE INTERNATIONAL TRADE 2011</small>				<small>UNLESS STATED DIMENSIONS IN MILLIMETERS TOLERANCES UNLESS STATED</small> <small>LIMITS APPLY AFTER FINISHING, UNLESS STATED OTHERWISE</small> <small>MACHINED WHERE MARKED THIS: ✓</small> <small>REMOVE ALL BURRS AND SHARP EDGES</small>		<small>SIZE SUFFIX</small> A2 OL		<small>IDENT NUMBER</small> 111-00065		<small>ISSUE</small> B	
<small>DO NOT SCALE IF IN DOUBT ASK!</small>				<small>EST. MASS:</small> 26.828 kg		<small>SCALE:</small> 1 : 5		<small>SHEET</small> 1			